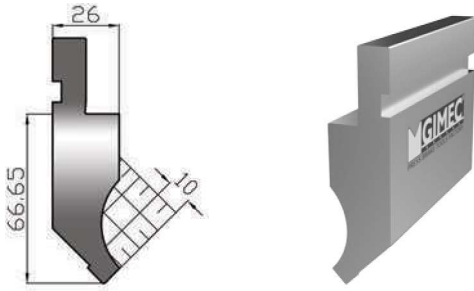


PRESS BRAKE TOOLS FACTORY CATALOGUE

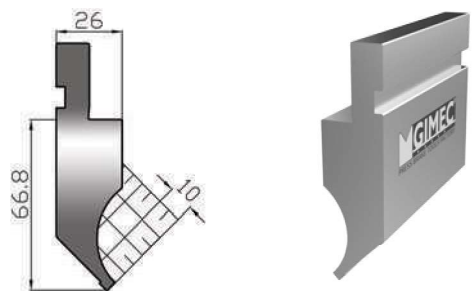


US 110/90° R0,8



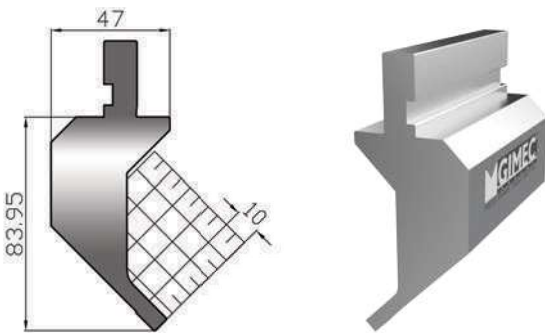
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
66,65	90°	0,8	C45 T HRC 52+58	1000
lunghezze - lengths		mm 835 - 415 - fraz		

US 126/90° R0,6



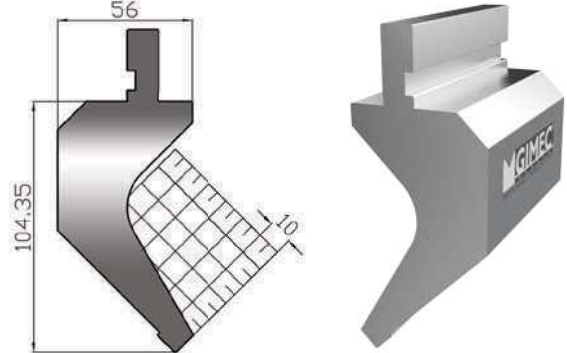
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
66,8	90°	0,6	42CM4 T HRC 52+58	350
lunghezze - lengths		mm 835 - 415 - fraz		

US 117/90° R0,6



altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
83,95	90°	0,6	42CM4 T HRC 52+58	300
lunghezze - lengths		mm 835 - 415 - fraz		

US 115/90° R0,8



altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
104,35	90°	0,8	C45 T HRC 52+58	500
lunghezze - lengths		mm 835 - 415 - fraz		

serie US®

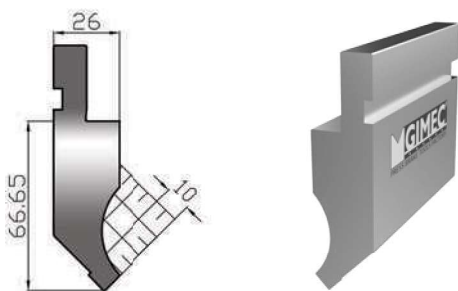
STANDARD TOOLS

**PIEGATURA A FONDO MATRICE
o CONIATURA**



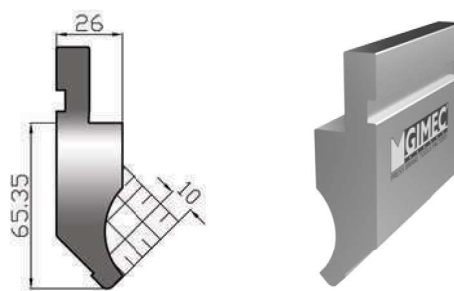
**BENDING ON LOWER TOOL BOTTOM
or CONIING**

US 110/88° R0,8



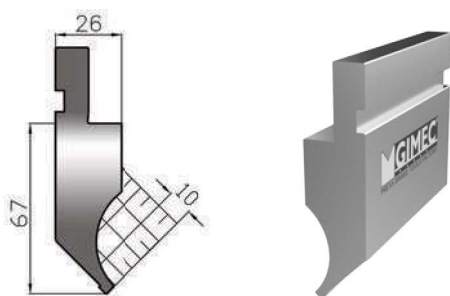
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
66,65	88°	0,8	C45 T HRC 52+58	1000
lunghezze - lengths		mm 835 - 415 - fraz		

US 110/88° R3,0



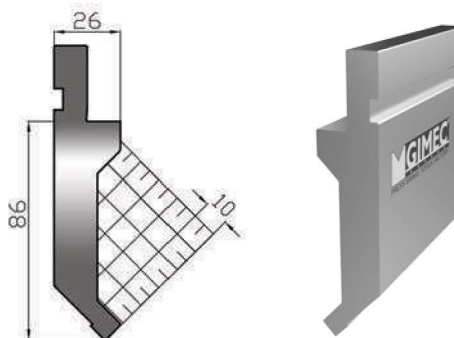
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
65,35	88°	3,0	C45 T HRC 52+58	1000
lunghezze - lengths		mm 835 - 415 - fraz		

US 126/88° R0,6



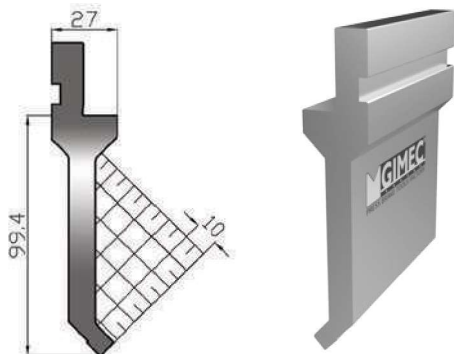
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
67,0	88°	0,6	42CM4 T HRC 52+58	350
lunghezze - lengths		mm 835 - 415 - fraz		

US 125/88° R0,8



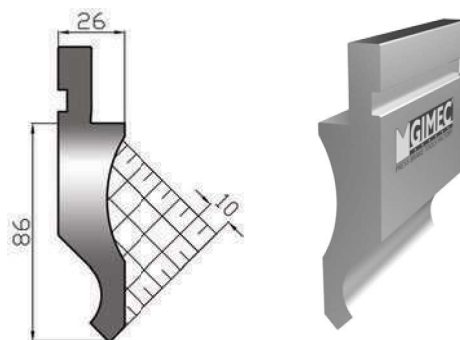
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
86,0	88°	0,8	C45 T HRC 52+58	500
lunghezze - lengths		mm 835 - 415 - fraz		

US 143/88° R0,6



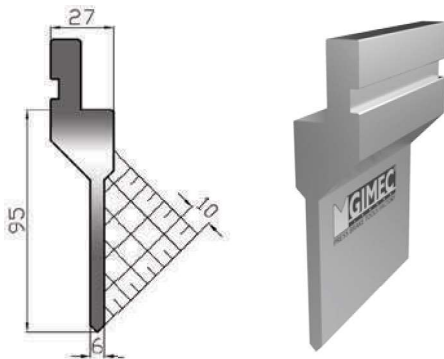
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
99,4	88°	0,6	C45 T HRC 52+58	500
lunghezze - lengths		mm 835 - 415 - fraz		

US 120/88° R0,8



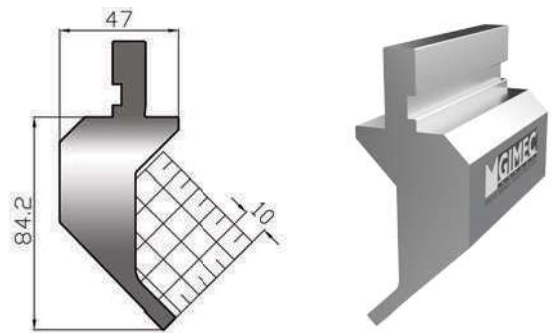
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
86,0	88°	0,8	C45 T HRC 52+58	500
lunghezze - lengths		mm 835 - 415 - fraz		

US 147/88° R0,25



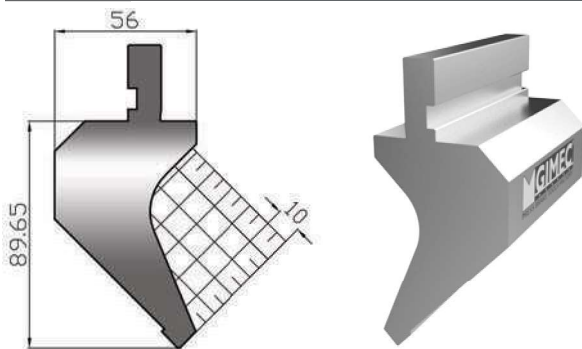
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
95,0	88°	0,25	42CM4 T HRC 52+58	500
lunghezze - lengths		mm 835 - 415 - fraz		

US 117/88° R0,6



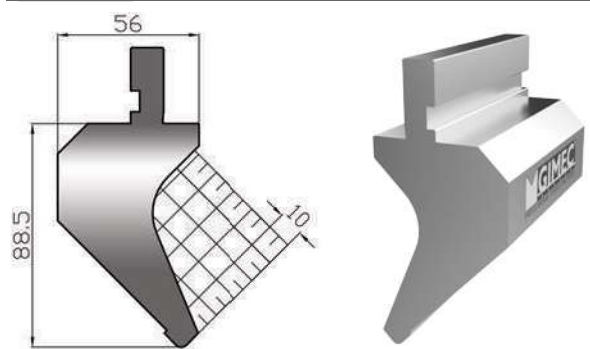
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
84,2	88°	0,6	42CM4 T HRC 52+58	300
lunghezze - lengths		mm 835 - 415 - fraz		

US 114/88° R0,8



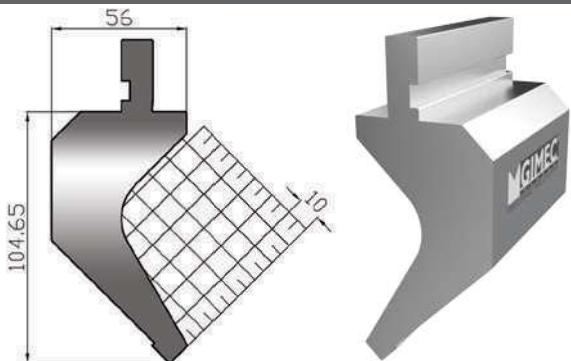
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
89,65	88°	0,8	C45 T HRC 52+58	600
lunghezze - lengths		mm 835 - 415 - fraz		

US 114/88° R3,0



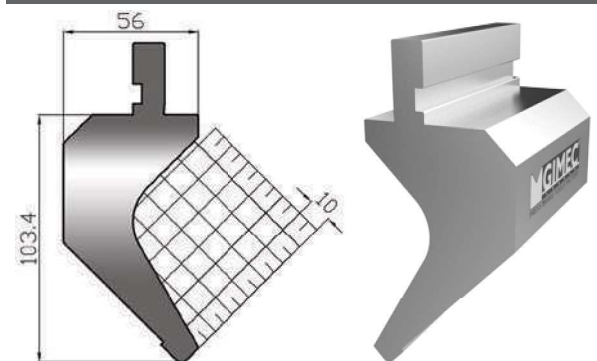
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
88,5	88°	3,0	C45 T HRC 52+58	600
lunghezze - lengths		mm 835 - 415 - fraz		

US 115/88° R0,8



altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
104,65	88°	0,8	C45 T HRC 52+58	500
lunghezze - lengths		mm 835 - 415 - fraz		

US 115/88° R3,0

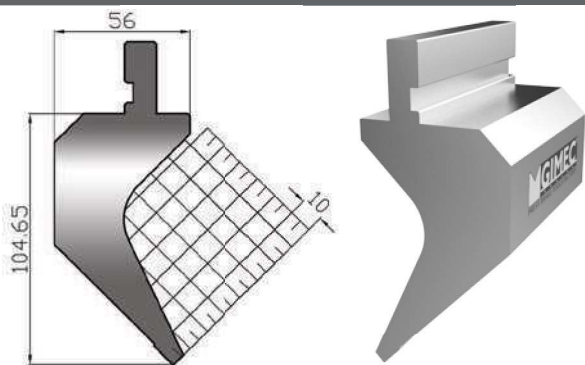


altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
103,4	88°	3,0	C45 T HRC 52+58	500
lunghezze - lengths		mm 835 - 415 - fraz		

serie US®

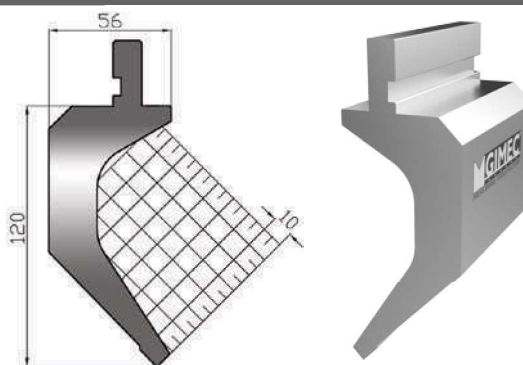
STANDARD TOOLS

US 144/88° R0,8



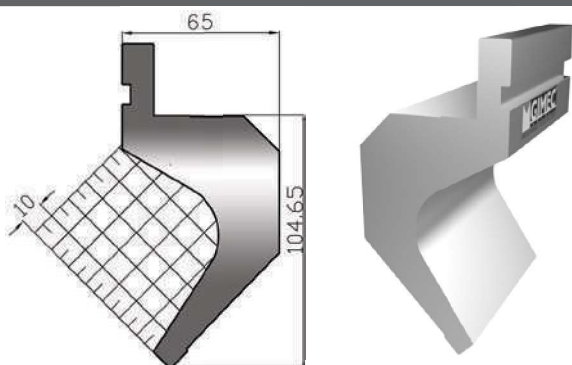
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
104,65	88°	0,8	C45 T HRC 52+58	450
lunghezze - lengths		mm 835 - 415 - fraz		

US 152/88° R0,8

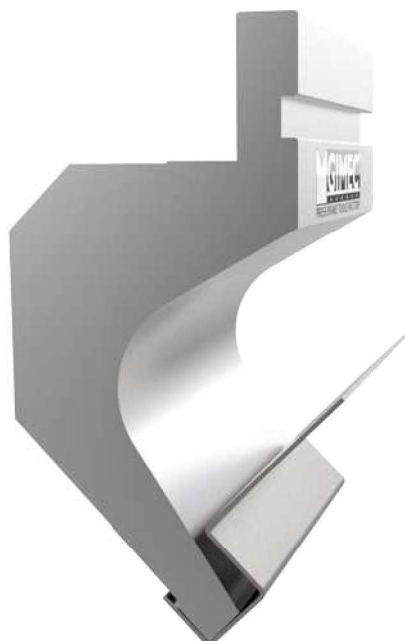


altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
120,0	88°	0,8	42CM4 T HRC 52+58	500
lunghezze - lengths		mm 835 - 415 - fraz		

US 158/88° R0,8



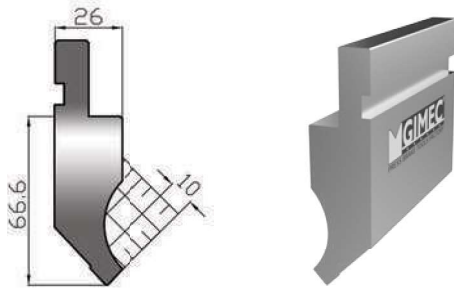
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
104,65	88°	0,8	C45 T HRC 52+58	450
lunghezze - lengths		mm 835 - 415 - fraz		



serie US®

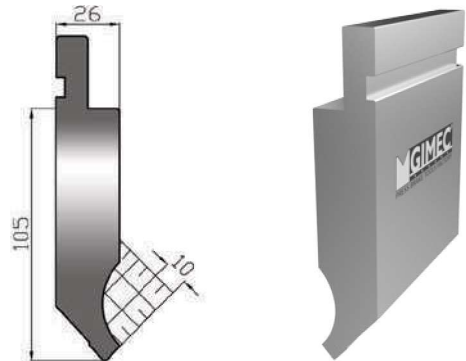
STANDARD TOOLS

US 110/85° R0,8



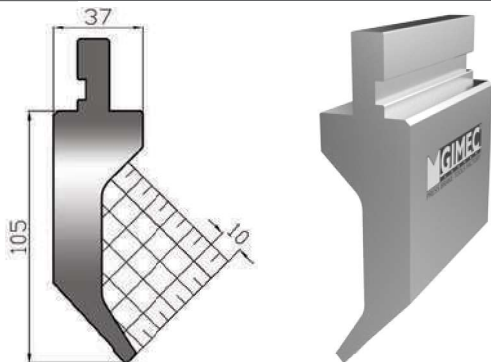
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
66,6	85°	0,8	C45 T HRC 52+58	1000
lunghezze - lengths		mm 835 - 415 - fraz		

US 110/85° R0,8 h105



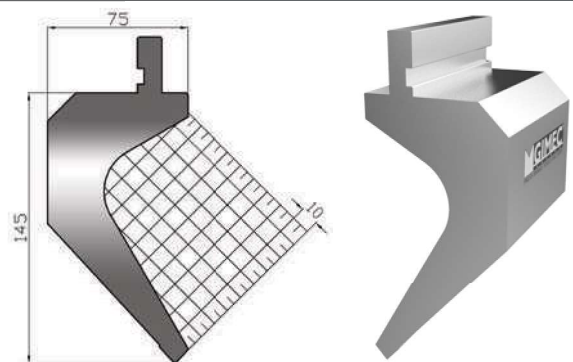
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
105,0	85°	0,8	C45 T HRC 52+58	1000
lunghezze - lengths		mm 835 - 415 - fraz		

US 142/85° R0,8



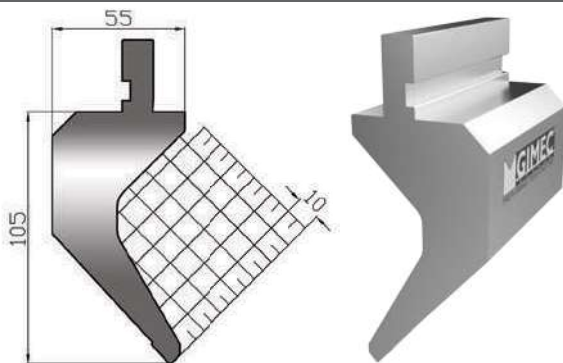
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
105,0	85°	0,8	42CM4 T HRC 52+58	600
lunghezze - lengths		mm 835 - 415 - fraz		

US 127/85° R0,8



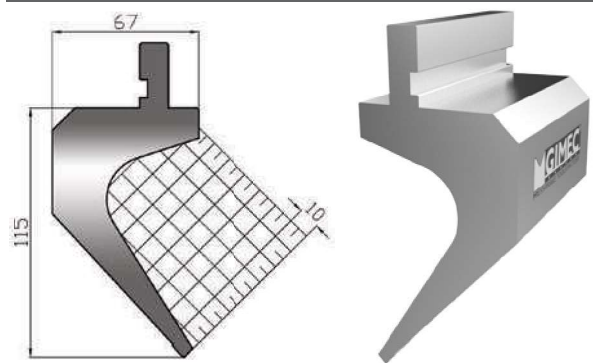
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
145,0	85°	0,8	C45 T HRC 52+58	500
lunghezze - lengths		mm 835 - 415 - fraz		

US 129/85° R0,8



altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
105,0	85°	0,8	42CM4 T HRC 52+58	1000
lunghezze - lengths		mm 835 - 415 - fraz		

US 141/85° R0,8

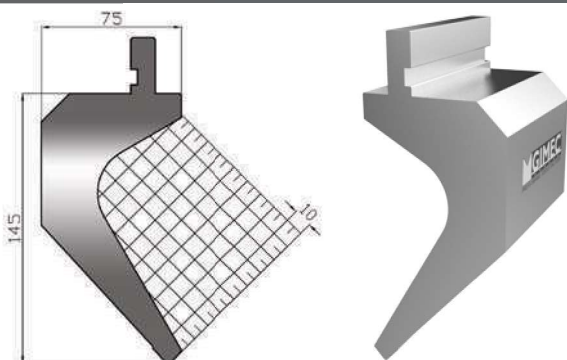


altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
115,0	85°	0,8	42CM4 T HRC 52+58	700
lunghezze - lengths		mm 835 - 415 - fraz		

serie US®

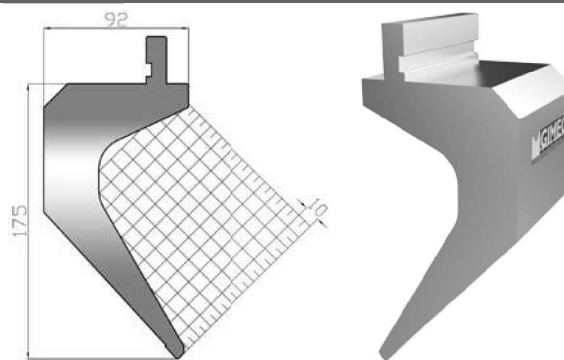
STANDARD TOOLS

US 145/85° R2,0



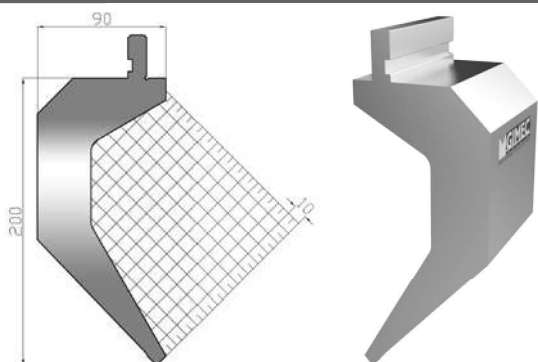
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
145,0	85°	2,0	42CM4 T HRC 52+58	900
lunghezze - lengths		mm 835 - 415 - fraz		

US 146/85° R1,25



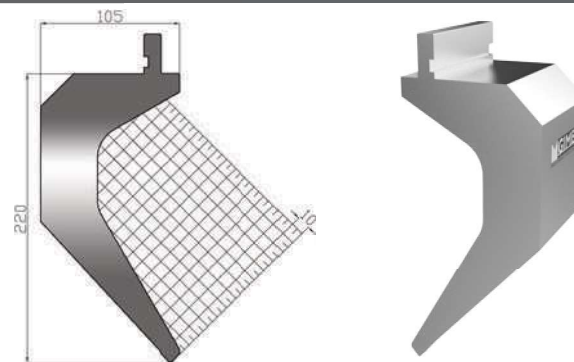
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
175,0	85°	1,25	42CM4 T HRC 52+58	900
lunghezze - lengths		mm 835 - 415 - fraz		

US 153/85° R0,8

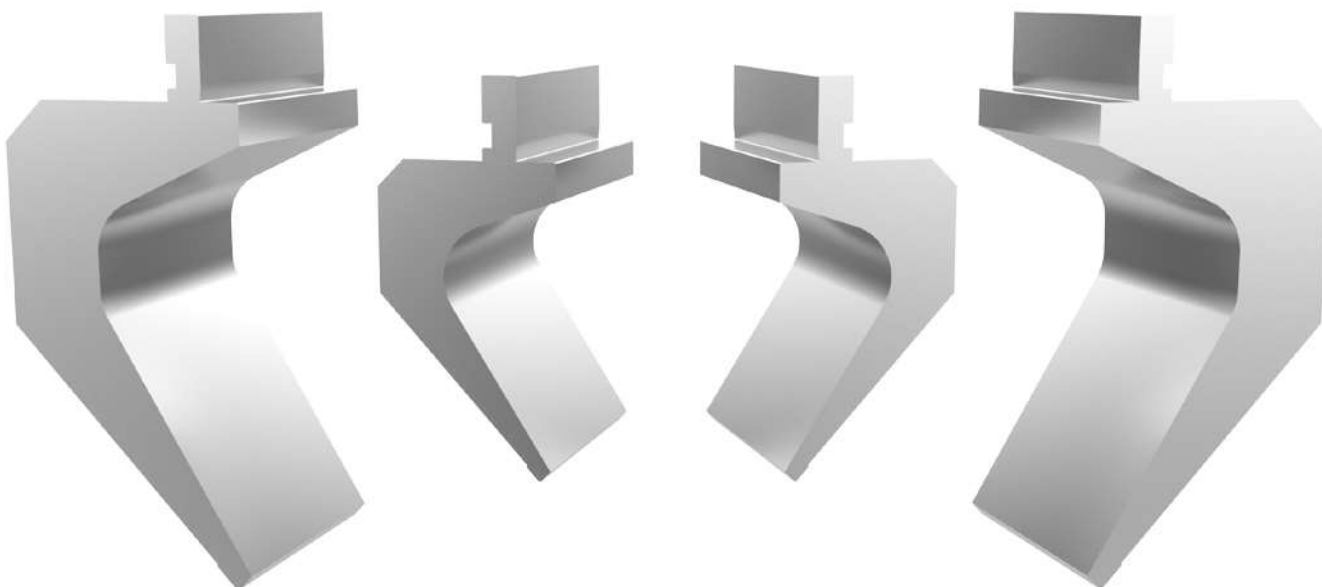


altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
200,0	85°	0,8	C45 T HRC 52+58	850
lunghezze - lengths		mm 415 - fraz		

US 156/85° R1,5



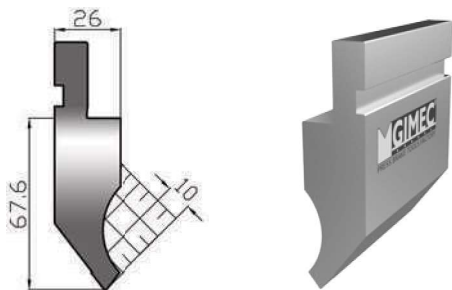
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
220,0	85°	1,5	42CM4 T HRC 52+58	850
lunghezze - lengths		mm 415 - fraz		



serie US®

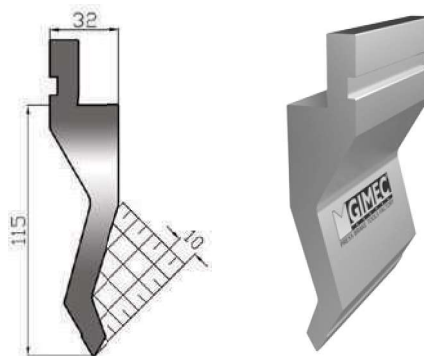
STANDARD TOOLS

US 110/75° R0,8



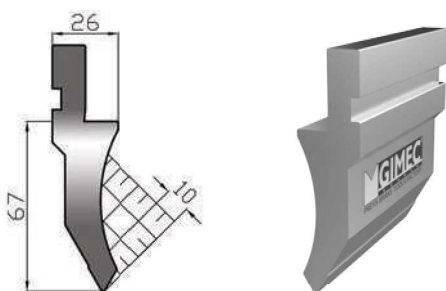
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
67,6	75°	0,8	42CM4 T HRC 52+58	1000
lunghezze - lengths		mm 835 - 415 - fraz		

US 134/60° R0,8



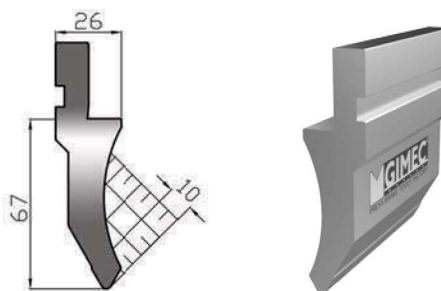
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
115,0	60°	0,8	42CM4 T HRC 52+58	700
lunghezze - lengths		mm 835 - 415 - fraz		

US 124/60° R0,8



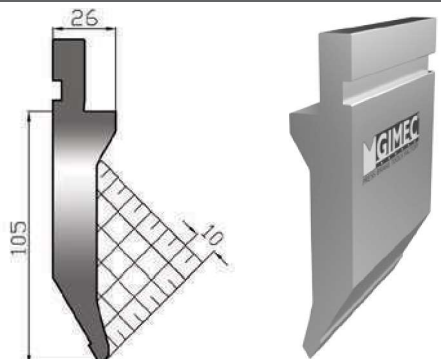
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
67,0	60°	0,8	C45 T HRC 52+58	800
lunghezze - lengths		mm 835 - 415 - fraz		

US 124/60° R2,0



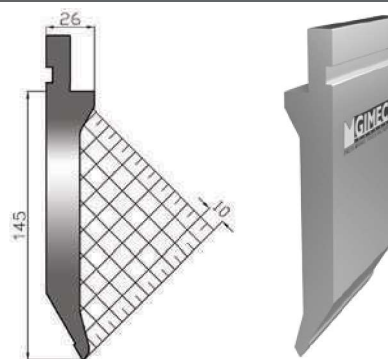
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
67,0	60°	2,0	C45 T HRC 52+58	800
lunghezze - lengths		mm 835 - 415 - fraz		

US 128/60° R0,8



altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
105,0	60°	0,8	42CM4 T HRC 52+58	800
lunghezze - lengths		mm 835 - 415 - fraz		

US 135/60° R0,8

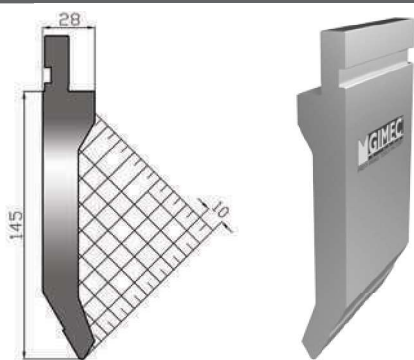


altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
145,0	60°	0,8	42CM4 T HRC 52+58	800
lunghezze - lengths		mm 835 - 415 - fraz		

serie US®

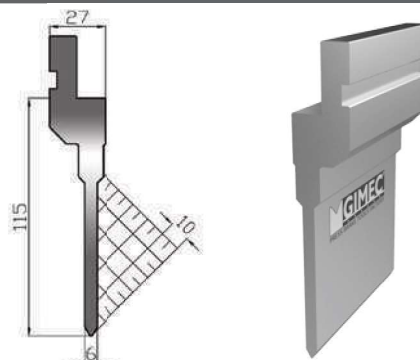
STANDARD TOOLS

US 136/60° R2,0



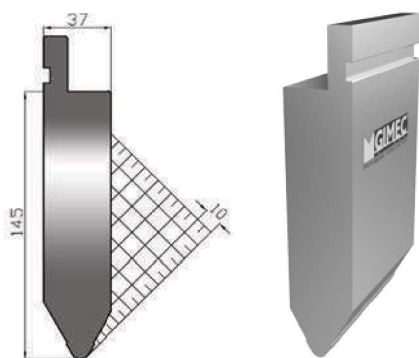
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
145,0	60°	2,0	42CM4 T HRC 52+58	1000
lunghezze - lengths		mm 835 - 415 - fraz		

US 151/60° R0,8



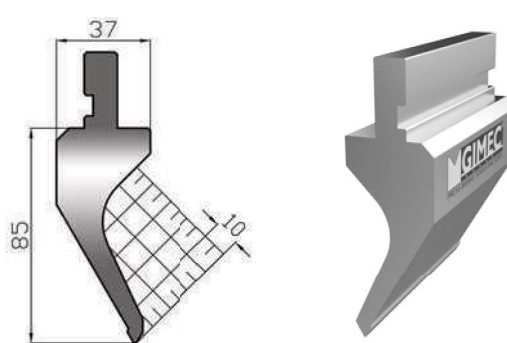
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
115,0	60°	0,8	C45 T HRC 52+58	500
lunghezze - lengths		mm 835 - 415 - fraz		

US 155/60° R5,0



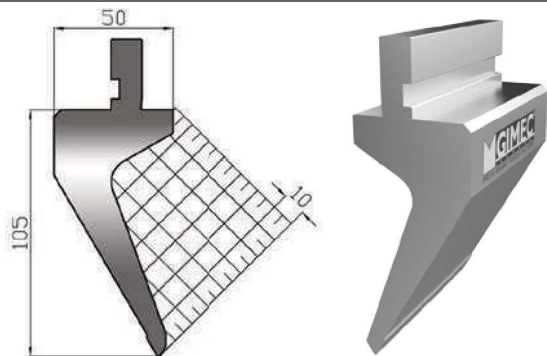
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
145,0	60°	5,0	C45 T HRC 52+58	1600
lunghezze - lengths		mm 835 - 415 - fraz		

US 148/60° R0,8



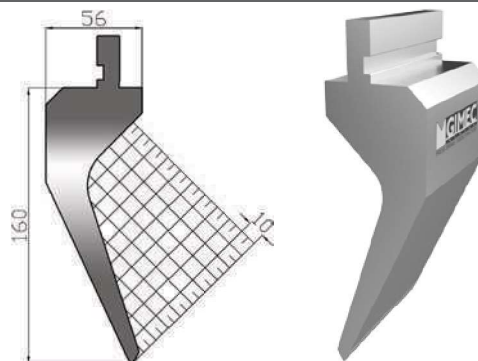
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
85,0	60°	0,8	42CM4 T HRC 52+58	400
lunghezze - lengths		mm 835 - 415 - fraz		

US 132/60° R0,8



altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
105,0	60°	0,8	42CM4 T HRC 52+58	700
lunghezze - lengths		mm 835 - 415 - fraz		

US 150/60° R0,8

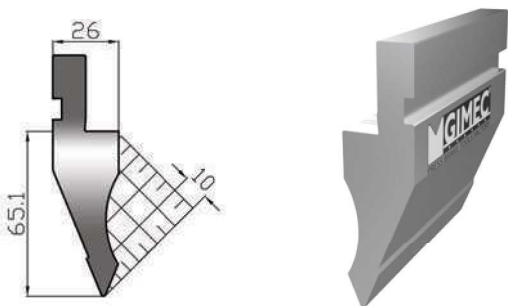


altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
160,0	60°	0,8	C45 T HRC 52+58	400
lunghezze - lengths		mm 835 - 415 - fraz		

serie US®

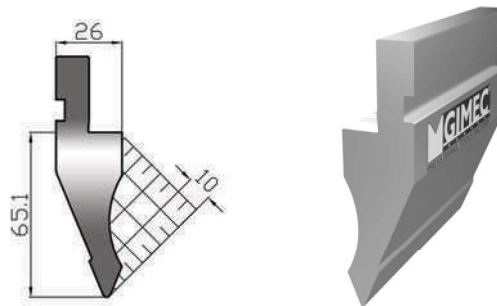
STANDARD TOOLS

US 111/45° R0,8



altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
65,1	45°	0,8	C45 T HRC 52+58	800
lunghezze - lengths		mm 835 - 415 - fraz		

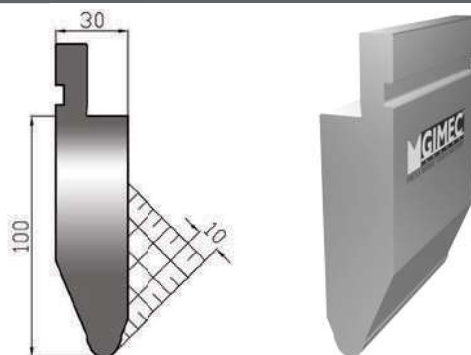
US 111/45° R1,5



altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
65,1	45°	1,5	C45 T HRC 52+58	800
lunghezze - lengths		mm 835 - 415 - fraz		

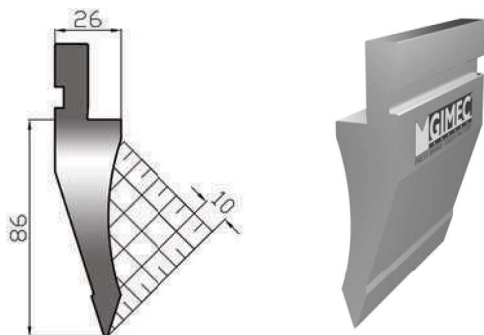


US 149/45° R6,0



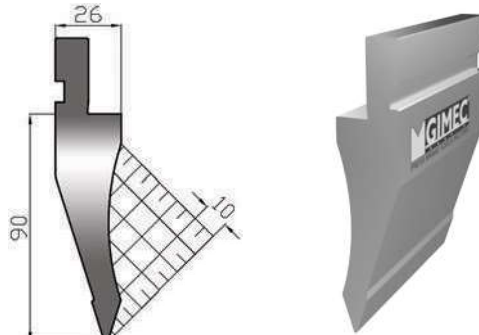
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
100,0	45°	6,0	C45 T HRC 52+58	1000
lunghezze - lengths		mm 835 - 415 - fraz		

US 112/35° R0,8 h86



altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
86,0	35°	0,8	C45 T HRC 52+58	700
lunghezze - lengths		mm 835 - 415 - fraz		

US 112/35° R0,8 h90

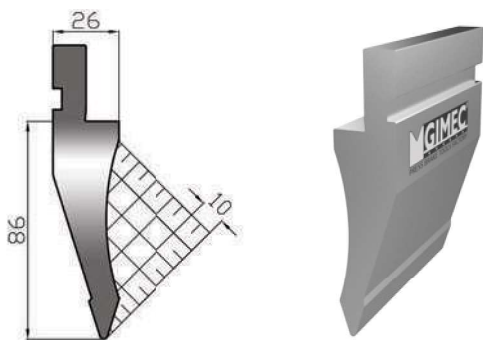


altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
90,0	35°	0,8	C45 T HRC 52+58	700
lunghezze - lengths		mm 835 - 415 - fraz		

serie US®

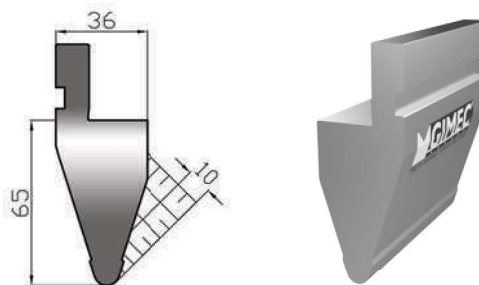
STANDARD TOOLS

US 112/35° R1,5 h86



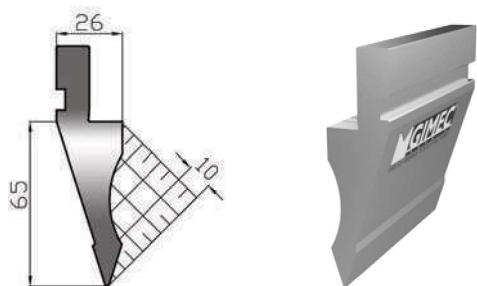
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
86,0	35°	1,5	C45 T HRC 52+58	700
lunghezze - lengths		mm 835 - 415 - fraz		

US 113/35° R5,0



altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
65,0	35°	5,0	C45 T HRC 52+58	1000
lunghezze - lengths		mm 835 - 415 - fraz		

US 111/35° R0,8



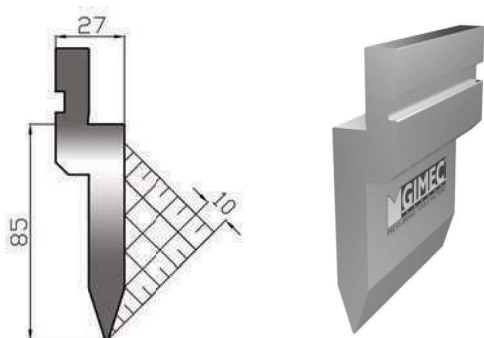
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
65,0	35°	0,8	C45 T HRC 52+58	500
lunghezze - lengths		mm 835 - 415 - fraz		



serie US®

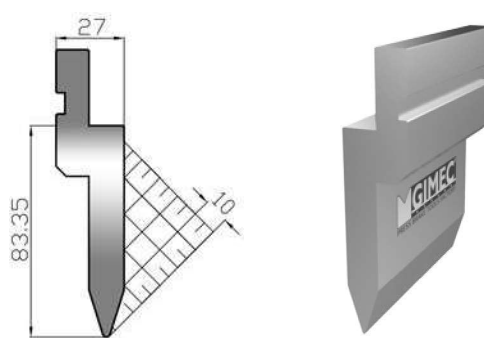
STANDARD TOOLS

US 121/35° R0,8



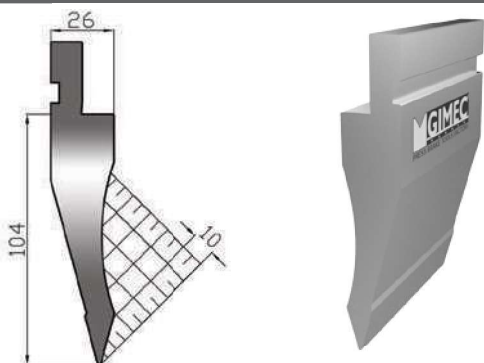
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
85,0	35°	0,8	C45 T HRC 52+58	1000
lunghezze - lengths		mm 835 - 415 - fraz		

US 121/35° R1,5



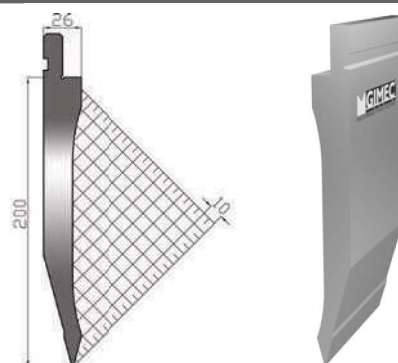
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
83,35	35°	1,5	C45 T HRC 52+58	1000
lunghezze - lengths		mm 835 - 415 - fraz		

US 133/30° R0,8



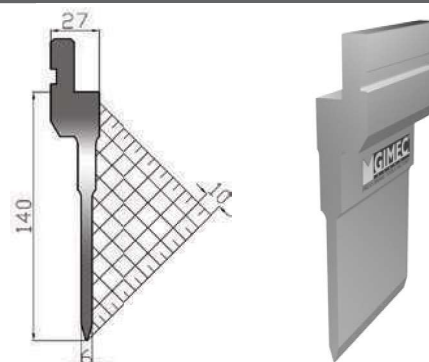
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
104,0	30°	0,8	C45 T HRC 52+58	700
lunghezze - lengths		mm 835 - 415 - fraz		

US 154/30° R0,5



altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
200,0	30°	0,5	C45 T HRC 52+58	500
lunghezze - lengths		mm 835 - 415 - fraz		

US 157/30° R0,6

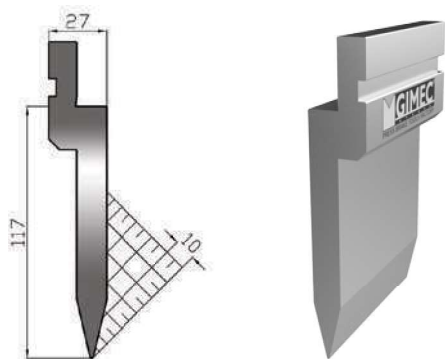


altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
140,0	30°	0,6	C45 T HRC 52+58	400
lunghezze - lengths		mm 835 - 415 - fraz		



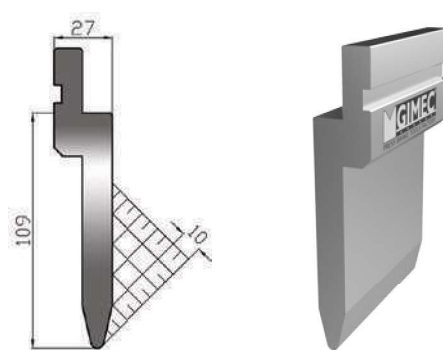
PIEGATURA IN ARIA
AIR BENDING

US 122/26° R0,8



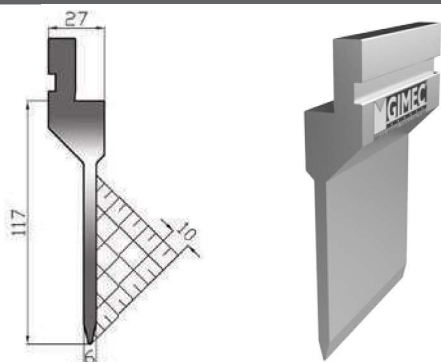
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
117,0	26°	0,8	C45 T HRC 52+58	1000
lunghezze - lengths		mm 835 - 415 - fraz		

US 122/26° R3,0



altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
109,0	26°	3,0	C45 T HRC 52+58	1000
lunghezze - lengths		mm 835 - 415 - fraz		

US 137/26° R0,8



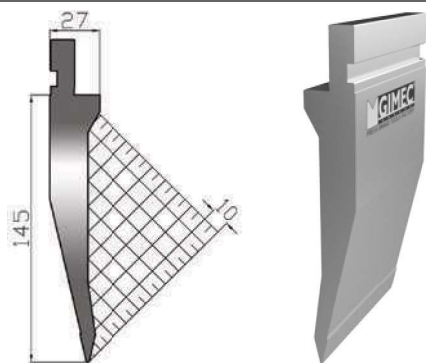
altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
117,0	26°	0,8	42CM4 T HRC 52+58	500
lunghezze - lengths		mm 835 - 415 - fraz		



serie US®

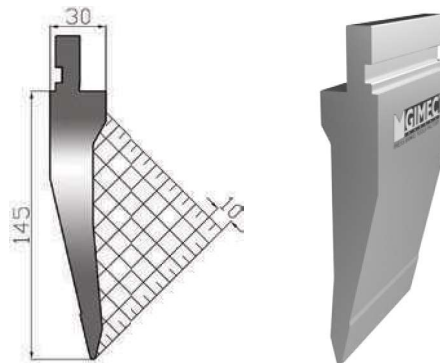
STANDARD TOOLS

US 139/26° R0,8



altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
145,0	26°	0,8	42CM4 T HRC 52+58	1000
lunghezze - lengths		mm 835 - 415 - fraz		

US 140/26° R1,5



altezza height mm	angolo degree	raggio radius	acciaio steel	max kN/mt
145,0	26°	1,5	42CM4 T HRC 52+58	1000
lunghezze - lengths		mm 835 - 415 - fraz		